



บริษัท เอดีดี เฟอร์เนส จำกัด

ADD FURNACE CO.,LTD.

44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงศาลาธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170

โทร: 02-888-3472 โทร: ออกแบบ:08-08-170-170 แฟกซ์: 02-888-3258

<https://www.add-furnace.com> E-mail: sales@add-furnace.com

Shimaden, Temperature and Humidity Control Specialists

°C	Series SRS1/3/4/5
%RH	
SHIMADEN	

SHIMADEN DIGITAL CONTROLLER



CE approved

PRODUCT FEATURE

- Multi-input and multi-range performance**
- Small instrument depths (62 mm–65 mm) save space, thus securing a larger installation area.**
- Large 13.8 mm bright display (SRS1 & SRS4), 21.8 mm (SRS3) & 22mm (SRS5)**
- 1 Pattern, 10 step program function available (option)**



SPECIFICATIONS

Series SRS1/3/4/5

■ Display

Digital display:	Measured value (PV):	7-segment red LED, 4 digits	
	Target set value (SV):	7-segment green LED, 4 digits	
	SRS1 PV height of character:	Approx. 13.8mm/ SV height of character: Approx. 10.65mm	
	SRS3 PV height of character:	Approx. 21.8mm/ SV height of character: Approx. 14.6mm	
	SRS4 PV height of character:	Approx. 13.8mm/ SV height of character: Approx. 10.65mm	
	SRS5 PV height of character:	Approx. 22.0mm/ SV height of character: Approx. 10.6mm	
	Action display:	LED lamp display:	Color
	Auto tuning (AT):	Lights during standby (f lashes during execution):	Green
	Action display (RUN):	Lights during fixed value control operation (FIX):	Green
		Flashes during program RUN program control operation (RUN):	Green
	Control output (OUT):	Lights during contact or SSR drive voltage output:	Green
		For voltage/current output, lights when output is 100%	
		In other cases, f lashes at intervals of 0.5 sec. (multiples of 0.5 sec.).	
	Manual control output (MAN):	Flashes during manual output is ON:	Green
	Event (EV1, EV2):	Lights during event output:	Orange

Display resolution: Differs according to input range (0.001, 0.01, 0.1, 1)





Display accuracy:
 TC: $\pm(0.3\%FS + 1 \text{ digit} + 2 \text{ }^\circ\text{C})$
 Pt: $\pm(0.3\%FS + 1 \text{ digit} + 0.1 \text{ }^\circ\text{C})$
 mV: $\pm(0.3\%FS + 1 \text{ digit})$
 V: $\pm(0.3\%FS + 1 \text{ digit})$

Display accuracy maintaining range:

Measured value display range:
 23 $^\circ\text{C} \pm 5 \text{ }^\circ\text{C}$
 -10–110% of measuring range (not below -273.15 $^\circ\text{C}$: T/C input)
 -10–110% of measuring range (not below -240 $^\circ\text{C}$: RTD input)

Display cycle: 500 ms (0.5 seconds)

■ Setting

Setting method: By operating 4 front panel keys (   )
 Target value setting range: Same as measuring range (within setting limiter)
 Setting limiter: Individual setting for higher & lower limits are possible
 Within measuring range (lower limit value < higher limit value)
 OFF, 3-stage setting (1-3)

Setting lock:

■ Input

● Input common specification

input type: Multi range input (T/C, RTD, mV, V)
 Settable within measurement range, span 10 digits or more
 ● Input scaling: Settable at voltage input (mV, V)
 ● Display scaling: Scaling range-1999–9999 digit
 Span 10–9999 digit

● Thermocouple input (TC)

Input type: B, R, S, K, E, J, T, N, PL II, C (WRe 5-26), AuFe-Cr, {U, L (DIN43710) }
 Display range: Within PV limiter (provided that minimum temperature does not fall below -273.15 $^\circ\text{C}$)
 With or without a decimal point is selectable.

Input resistance: 500k Ω

External resistance tolerable range: 100 Ω or below

Cold junction compensation: Internal

Internal cold junction compensation accuracy: $\pm 2 \text{ }^\circ\text{C}$ (5–45 $^\circ\text{C}$)

Burnout function: Only upscale

Resistance temperature detector input (RTD): Pt100 Three-wire type

Display range: Within input range setting (provided that minimum temperature does not fall below -240 $^\circ\text{C}$)
 With or without a decimal point is selectable.

Lead wire tolerable resistance range: Below 10 Ω /1 wire (All wires should have the same resistance.)

Amperage: Approx. 0.25 mA (All wires should have the same resistance.)

**SPECIFICATIONS****Series SRS1/3/4/5**

- Voltage input (mV)
 - Input type: -10–50 mV DC
 - Display: Programming scaling (Within PV limiter, rounded off to the lowest displayed place from the next lower place.)
 - Input resistance: Approx. 500kΩ or above
 - Scaling: Valid when voltage input
 - Scaling range: -1999–9999 digit
 - Span: 10–9999 digit
 - Decimal point position: Without, settable from 0.1, 0.01, or 0.001
 - Sampling cycle: 0.5 seconds
 - PV bias: -1999–2000 digits
 - PV ramp: 0.500–1.500 times input value
 - PV filter: OFF, 1–100 sec.
 - Scaleover display: LLLL, HHHH
 - Isolation: Uninsulated from system and DI, but insulated from other input
 - Control mode
 - Expert PID control with auto-tuning function
 - Control output
 - Contact (Y): Contact (1a), 240V AC, 2.5 A: Resistive load/1 A: Inductive load
 - SSR drive voltage (P): 12 V ± 1.5 V DC (max. load current 20 mA)
 - Current (I): 4–20 mA, max. load resistance 600Ω
 - Voltage (V): 0–10 V, max. current 2 mA
 - Output resolution: 0.01% (1/10000)
 - No. of SV: 2
 - No. of PID: 2 classes
 - Proportional band: OFF, 0.1–999.9% (ON-OFF action when OFF)
 - Integral time: OFF, 1–6000 sec. (P or PD action when OFF)
 - Derivative time: OFF, 1–3600 sec. (P or PI action when OFF)
 - Target value function: OFF, 0.01–1.00
 - Output limiter: Lower limit 0.0%–99.9%, higher limit 0.1–100.0% (lower limit value < Higher limit value)
 - Manual reset: -50.0–50.0% (Valid when I = OFF)
 - ON-OFF hysteresis: 1–999 digits (Valid when P = OFF)
 - Proportional cycle: 1–120 sec., 1 sec. step
 - Control output characteristics: Reverse/direct selectable
 - Manual control
 - Output setting range: 0.0–100.0 %, 0.1% step
 - Output update cycle: 500 ms (0.5 sec.)
 - Manual n auto tuning: Balanceless/bumpless action (switch through front panel key switch or external control input [DI])
 - Event output (EV)
 - No. of output: Standard 2 points (EV1-EV2)
 - Constant rating: Contact (1a), 240 V AC, 1 A: Resistive load (common)
- | | | |
|-----------|----------|--|
| Function: | Display: | Action |
| | Hd: | Higher limit deviation value action |
| | Ld: | Lower limit deviation value action |
| | od: | Outside higher/lower limit deviation action |
| | id: | Inside higher/lower limit deviation action |
| | HA: | Higher limit absolute value action |
| | LA: | Lower limit absolute value action |
| | SO: | Scale over |
| | RUN: | Control execution |
| | ROT1: | Control output inverted output (contact output only) |
| | STPS: | Step signal |
| | PTNS: | Pattern signal |
| | ENDS: | Program end signal |
| | HOLD: | Hold signal |
| | PROG: | Program signal |
| | U_SL: | Upslope signal |
| | D_SL: | Downslope signal |
| | GUA: | Guarantee soak |

**SPECIFICATIONS****Series SRS1/3/4/5**

● Setting range

Absolute value:	Within both measuring range and PV limiter (both higher and lower limit)
Deviation:	-1999–2000 digits (both higher and lower limit)
Higher/lower deviation:	0–2000 digits (both inside and outside)
Action:	ON-OFF action
Hysteresis:	1–999 digits
Action delay time:	OFF, 1–9999 sec.
Standby action:	Separate setting (separate output), selectable from any of 4 types below 1) Without 2) Standby 1 (when starting power, when RST ON g OFF) 3) Standby 2 (when starting power, when RST ON g OFF, when execution SV is changed) 4) Standby 3 (Does not output when there is input abnormality.)
Latching:	Selection from ON/OFF
Output characteristics:	Selection from NO/NC
Output update cycle:	500 ms (0.5 sec.)
Isolation:	Insulated from all input and output (uninsulated within EV)

■ External control input (DI)

● No. of input:	Standard 1 point																																							
● Input type:	Level input, edge input																																							
● Input rating:	Voltage 5 V DC (2.5 mA/1 input)																																							
● Input action:	Non-voltage contact or open collector																																							
● Input holding time:	500 ms (0.5 sec.)																																							
● Function:	<table> <tr> <td>Display:</td> <td>Action:</td> <td></td> </tr> <tr> <td>NON</td> <td>No selection</td> <td></td> </tr> <tr> <td>RUN1:</td> <td>Starts control when ON:</td> <td>Level</td> </tr> <tr> <td>RUN2:</td> <td>Starts control when ON:</td> <td>Edge</td> </tr> <tr> <td>MAN:</td> <td>Manual control output mode:</td> <td>Level</td> </tr> <tr> <td>AT:</td> <td>AT execution:</td> <td>Edge</td> </tr> <tr> <td>SV:</td> <td>SV switch:</td> <td></td> </tr> <tr> <td>RAMP:</td> <td>Ramp halt:</td> <td></td> </tr> <tr> <td>ACT:</td> <td>Output characteristics:</td> <td>Level</td> </tr> <tr> <td>L_RS:</td> <td>Event latching release:</td> <td>Edge</td> </tr> <tr> <td>PROG:</td> <td>Program switch:</td> <td>Level</td> </tr> <tr> <td>HLD:</td> <td>Hold signal:</td> <td></td> </tr> <tr> <td>ADV:</td> <td>Advance signal:</td> <td>Edge</td> </tr> </table>	Display:	Action:		NON	No selection		RUN1:	Starts control when ON:	Level	RUN2:	Starts control when ON:	Edge	MAN:	Manual control output mode:	Level	AT:	AT execution:	Edge	SV:	SV switch:		RAMP:	Ramp halt:		ACT:	Output characteristics:	Level	L_RS:	Event latching release:	Edge	PROG:	Program switch:	Level	HLD:	Hold signal:		ADV:	Advance signal:	Edge
Display:	Action:																																							
NON	No selection																																							
RUN1:	Starts control when ON:	Level																																						
RUN2:	Starts control when ON:	Edge																																						
MAN:	Manual control output mode:	Level																																						
AT:	AT execution:	Edge																																						
SV:	SV switch:																																							
RAMP:	Ramp halt:																																							
ACT:	Output characteristics:	Level																																						
L_RS:	Event latching release:	Edge																																						
PROG:	Program switch:	Level																																						
HLD:	Hold signal:																																							
ADV:	Advance signal:	Edge																																						

● Isolation: Uninsulated from input and system, but insulated with other

■ Program (option)

● No. of pattern:	1
● No. of step:	10
● Power failure compensation:	Without
● Guarantee soak zone:	oFF, 1–999 digits
● Standard mode:	Start SV value/PV value Selectable
● No. of pattern execution:	1–9999
● Time accuracy:	Set value × 0.3%

**SPECIFICATIONS**

Series SRS1/3/4/5

■ General specifications

- Data storage: By non-volatile memory (EEPROM)
- Operating ambient
 - Ambient temperature: -10-50 °C
 - Humidity range: Below 90%RH (no condensation)
 - Storage temperature: -20-65 °C
 - Over voltage category: II
 - Elevation: Max. 2000 m
 - Pollution class: 2 (IEC 60664)
 - Supply voltage: 100-240 V AC \pm 10% (50/60 Hz)
- Power consumption: 10 VA
- Input noise removal ratio: Normal mode: 50 dB or above (50/60 Hz)
- Common mode: 120 dB or above (50/60 Hz)
- Applicable standard: Safety: IEC61010-1 and EN61010-1
IEC61010-2-030 and EN61010-2-030
EMC: EN61326-1
RoHS: EN50581
- Power supply
 - short-break time: Within 50 ms, normal action continuation (when 200V)
- Insulation resistance: Input-output terminal and power terminal interval, 500 V DC, 20M Ω or above
- Dielectric strength: Input-output terminal and power terminal interval, 2300 V AC, 1 min.
- Material of case: Resin mold (UL94V-1 equivalen
- External dimensions/
Panel cutout/
Weight/
Applicable panel
thickness:

	External dimensions, panel depth	Panel cutout	Weight	Applicable panel thickness
SRS1	H48 × W48 × D66 mm, 62 mm	H45×W45 mm	Approx. 100 g	1.0-3.5 mm
SRS3	H96 × W96 × D69 mm, 65 m	H92×W92 mm	Approx. 190 g	
SRS4	H96 × W96 × D69 mm, 62 m	H92×W45 mm	Approx. 120 g	
SRS5	H48 × W96 × D66 mm, 62	H45×W92 mm	Approx. 120 g	
- Mounting: Panel flush mountin



บริษัท เอดีดี เฟอร์เนส จำกัด

ADD FURNACE CO.,LTD.

44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงศาลาธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170

โทร: 02-888-3472 โทร: ออกแบบ:08-08-170-170 แฟกซ์: 02-888-3258

https://www.add-furnace.com E-mail: sales@add-furnace.com

ORDERING INFORMATION

Series SRS1/3/4/5

ITEM	CODE	SPECIFICATIONS
SERIES	SRS1 –	DIN 48x48 Digital Controller
	SRS3 –	DIN 96x96 Digital Controller
	SRS4 –	DIN 96x48 Digital Controller
	SRS5 –	DIN 48x96 Digital Controller
CONTROL OUTPUT	Y –	Contact: 1a, Contact capacity: 240 V AC 2A/resistive load Proportional cycle: 1–120 sec.
	I –	Current: 4–20 mA DC Load resistance: 600 Ω max. (OPTION)
	P –	SSR drive voltage: 12 V±1.5 V DC/20mA max. Proportional cycle: 1–120 sec.
	V –	Voltage: 0–10 V DC Load current: 2 mA max
PROGRAM FUNCTION (OPTION)	N	None
	P	1 patterns, 10 steps
EVENT OUTPUT	1	Contact: 2 points x 1a, 240 V AC, 1 A: Resistive load (common)
REMARKS	0	Without
	6	Voltage input (V)
	9	With (Please consult before ordering.)

TERMINAL COVER

Model	Parts No.	Remarks
SRS1	QCR001	One touch mounting
SRS3	QCR006	One touch mounting
SRS4	QCR006	One touch mounting
SRS5	QCR006	One touch mounting

MEASURING RANGE CODES

Input Type			Measuring range (°C)	Measuring range (°F)	
Multi input	Thermocouple	B *6 01 *1	0 – 1800 °C	0 – 3300 °F	
		R 02	-50 – 1700 °C	0 – 3100 °F	
		S 03	0 – 1700 °C	0 – 3100 °F	
		K *2	04 *2	-199.9 – 800.0 °C	-300 – 1500 °F
			05	0 – 1370 °C	0 – 2500 °F
		E 06	0 – 700 °C	0 – 1300 °F	
		J *2 07	-200 – 600 °C	-320 – 1100 °F	
		T *6 08 *2	-270 – 400 °C	-450 – 750 °F	
		N 09	0 – 1300 °C	0 – 2300 °F	
		PLII *3 10	0 – 1300 °C	0 – 2300 °F	
		C(WRe 5-26) 11	0 – 2300 °C	0 – 4200 °F	
		U *3 12 *2	-199.9 – 400.0 °C	-300 – 750 °F	
		L 13	0 – 600 °C	0 – 1100 °F	
	Kelvin	K 14 *4	10.0–350.0 K		
AuFe-CR 15 *5		0.0–350.0 K			
R.T.D.	Pt100	33	-200 – 600 °C	-300 – 1100 °F	
		34	-199.9 – 300.0 °C	-300 – 600 °F	
mV	-10–50 mV	72	Scaling range: -1999–9999		
Voltage	V	0–10 V	86	Span: 10–9999 digitV	

*1 Thermocouple B: Accuracy guarantee is not applicable to 400 °C and 750 °F or below.

*2 Thermocouple K (Celsius, Fahrenheit), E, J, T, U: Accuracy of indicated values below -100 °C and -148 °F is ± (1.5%FS + 1 digit).

*3 Thermocouple PL II, U: Accuracy of indicated values is ±(1.5%FS + 1 digit + 1 °C).

*4 Thermocouple K (Kelvin) accuracy temperature range:

10.0–30.0K: ±(2.0%FS + 1 digit) Provided the wire resistance is 10Ω or below

31.0–70.0K: ±(1.5%FS + 1 digit) Provided the wire resistance is 10Ω or below

71.0–350.0K: ±(1.0%FS + 1 digit)

*5 Thermocouple AuFe, Cr: Accuracy of indicated values is ±(1.0%FS + 1 digit).

*6 Thermocouple B, T: Accuracy of indicated values below these temperatures is subject to wire resistance below 50Ω:

B: 500 °C and 930 °F

T: -240 °C and -400 °F

*7 Temperatures below -273 °C and -459 °F are subject to scaleover display.

*8 With or without a decimal point is selectable for TC and Pt

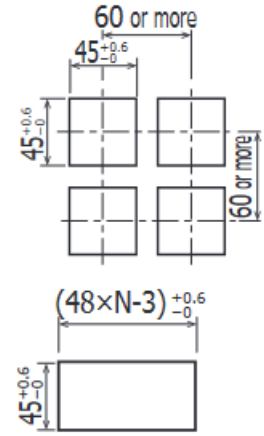
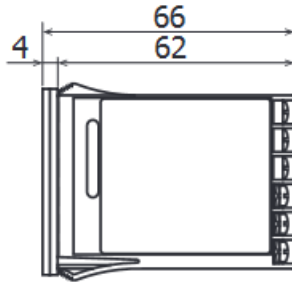
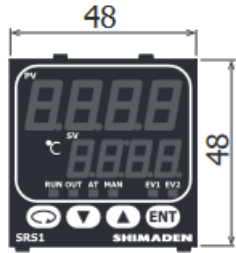
NOTE: Unless otherwise specified, the measuring range will be set as follows when shipped from the factory:

Input range	Code	Measuring range
Multi-input	05	K 0–1370 °C
Voltage input	86	0–10 V

NOTE: For current input install input terminals of the specified receiving impedance (250Ω) and use code 86 (0–10 V).

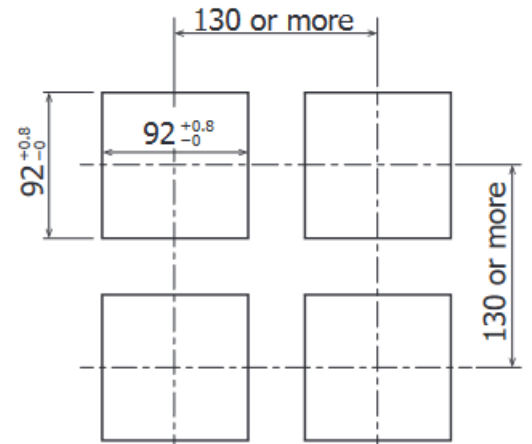
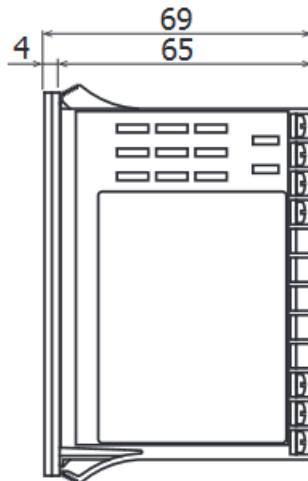
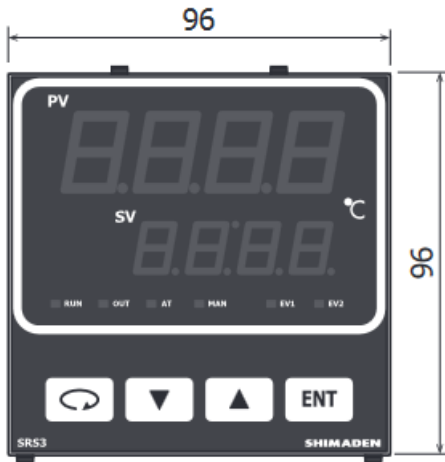


■ SRS1

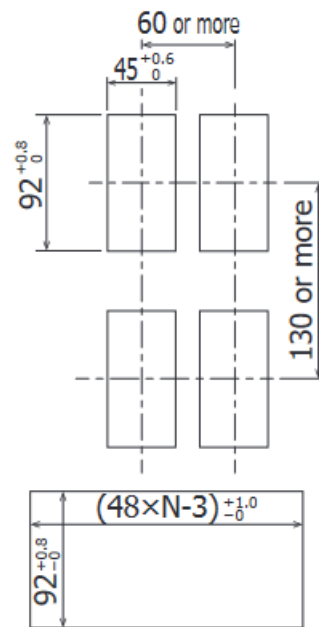
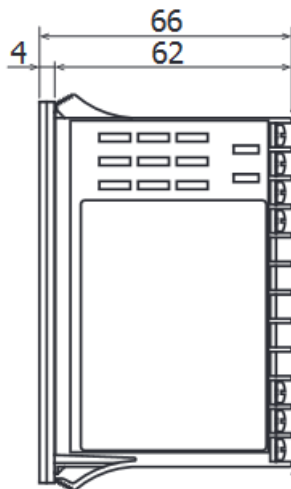
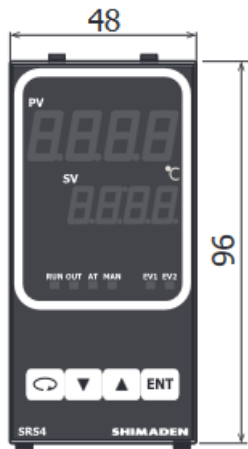


In the case of closely-mounted horizontally
N=The number of instruments
(When closely-mounted in series, cold junction compensation accuracy will be ±3 °C.)

■ SRS3

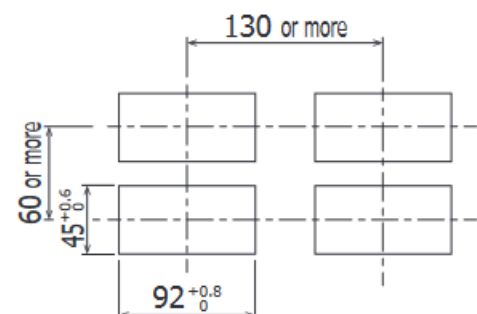
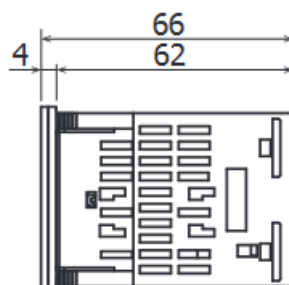


■ SRS4



In the case of closely-mounted horizontally
N=The number of instruments
(When closely-mounted in series, cold junction compensation accuracy will be ±3 °C.)

■ SRS5

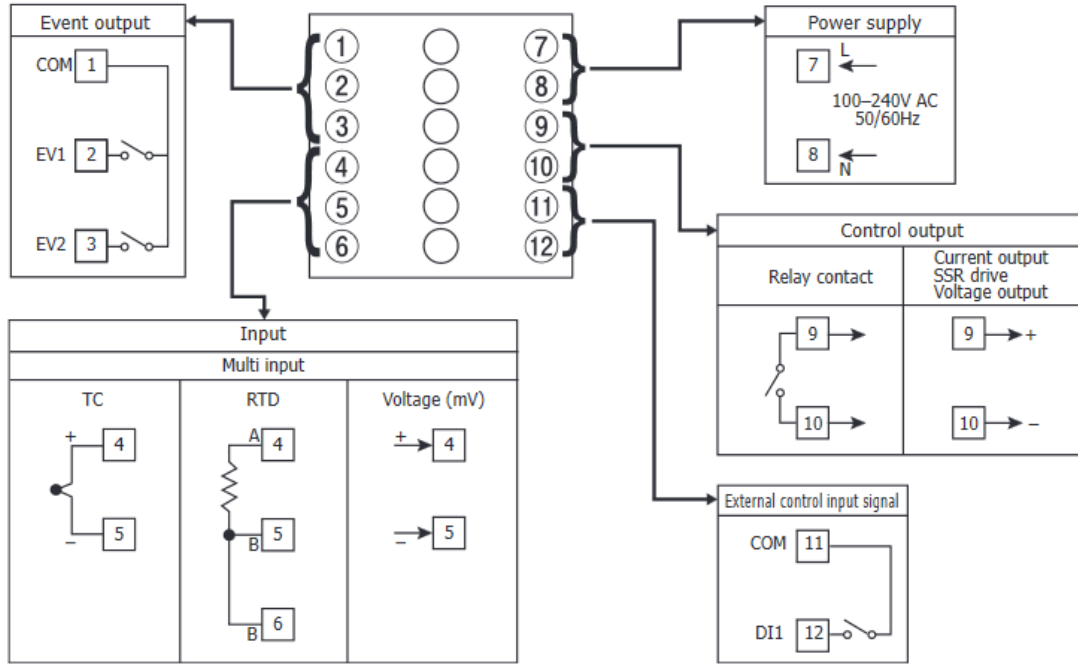




Terminal Arrangement

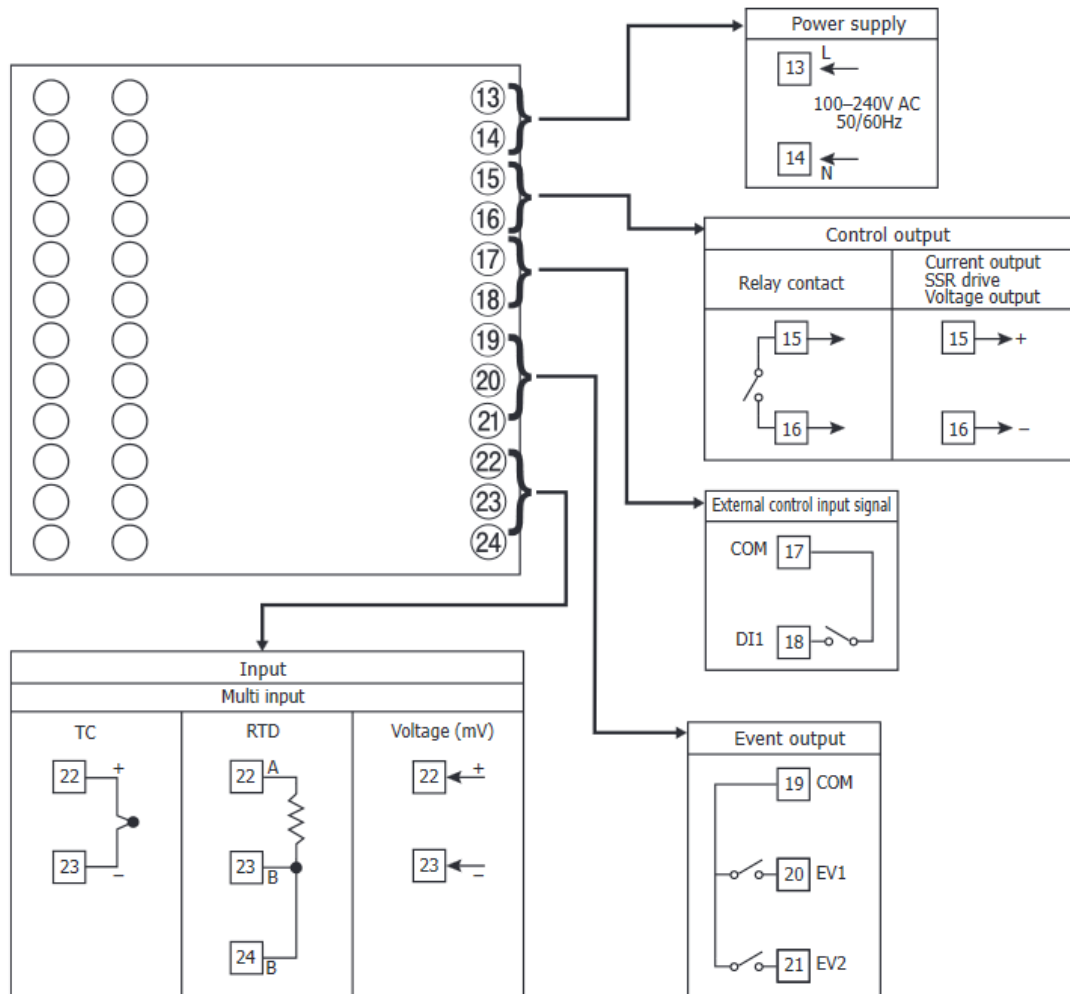
Series SRS1/3/4/5

■ SRS1



Crimp-type terminals fit M3 screws. Use crimp-type terminals that are no wider than 6.0 mm.

■ SRS3/4



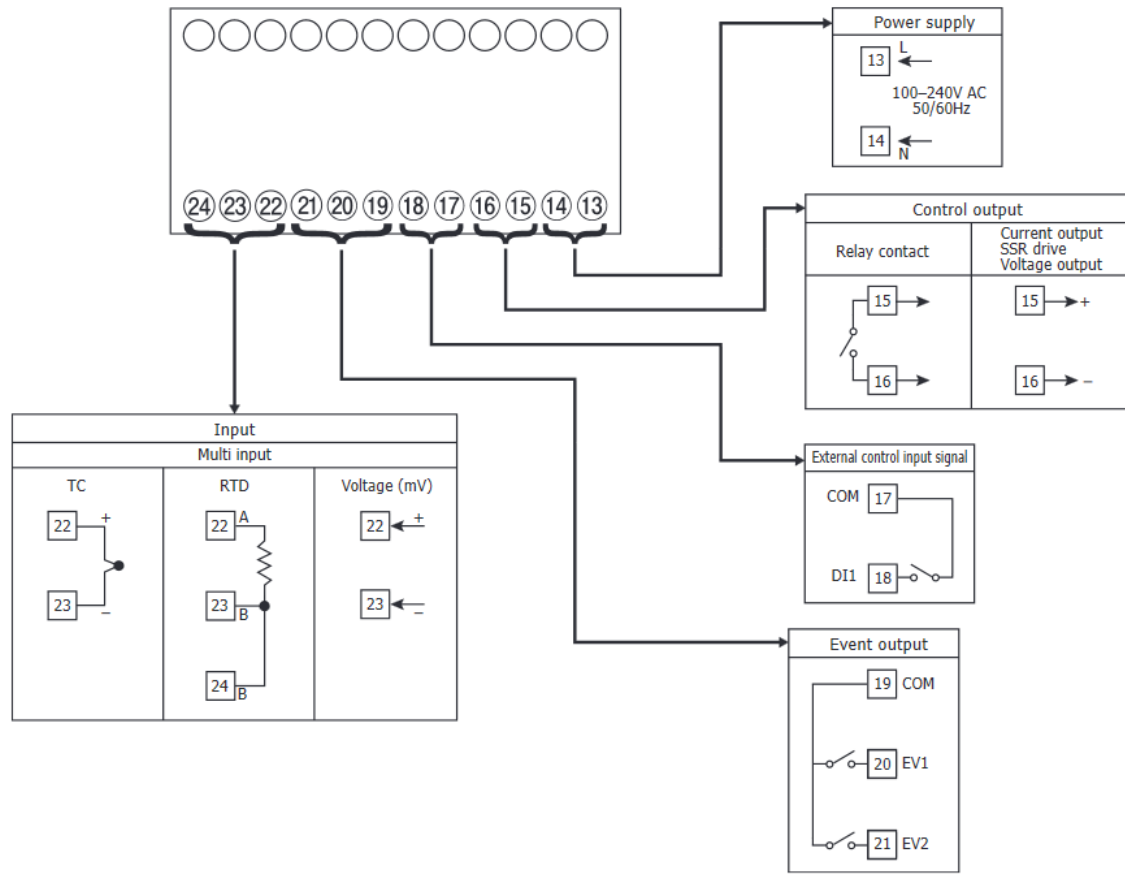
Crimp-type terminals fit M3 screws. Use crimp-type terminals that are no wider than 6.0 mm.



Terminal Arrangement

Series SRS1/3/4/5

■ SRS5



Crimp-type terminals fit M3 screws. Use crimp-type terminals that are no wider than 6.0 mm.

⚠ Warning

- The SRS0 series are designed for the control of temperature, humidity and other physical values of general industrial equipment. (They are not to be used for any purpose which regulates the prevention of serious effects on human life or safety.)

⚠ Caution

- If the possibility of loss or damage to your system or property as a result of failure of any part of the process exists, proper safety measures must be made before the instrument is put into use so as to prevent the occurrence of trouble.